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1 6. Process according to one of the preceding claims, characterized in that the
2 second plasticized material is injected from two locations, at least partially at
3 a same time, into the injection mold (2).

1 7. Process according to one of the preceding claims, characterized in that a
2 sheet or a reinforcement fabric is placed before or after injection of the
3 plasticized material into the injection mold (2).

1 8. Process according to one of the preceding claims, characterized in that the
2 first material covers only a portion of the wall surface of the injection mold.

1 9. Process according to one of the preceding claims, characterized in that after
2 partial filling of the injection mold (2) with the first material, a further region
3 of the injection mold is opened by means of a slide gate for subsequent
4 filling with the second material.

1 10. Process according to one of the preceding claims, characterized in that at
2 least a further plasticized material is injected before injection of the first
3 plasticized material.

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1 11. Adjustment nozzle for an injection molding device, characterized by two
2 interconnected outlets (30, 31; 30', 31') which are each provided with a check
3 valve (25, 25'; 26, 26'), with the check valves (25, 25'; 26, 26') operating in
4 opposite directions.

1 12. Adjustment nozzle for an injection molding device, characterized in that the
2 adjustment nozzle (20) bears upon a surface (24) and is secured by a flange.

1 13. Injection molding device according to claim 12, characterized in that the
2 adjustment nozzle (31) has various channels (34, 35) and is movably guided
3 in a block (30), so that one channel (34, 35) of the adjustment nozzle (31) is
4 in alignment with a channel (32) in the block (30).

1 14. Injection molding device according to one of the claims 11 to 13,
2 characterized in that the injection mold (2) is tempered with a metal alloy of
3 low melting point.

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